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## Removal of $Cu^{2+}$ from aqueous solution by an optimal synthetic humic-like acid formed by an abiotic humification process

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Humic acid can effectively bind several hazardous metals and has been regarded as a promising adsorbent. Previous studies indicate that carboxylic groups dominate Cu<sup>2+</sup> binding to humic acid. In this study, to determine the optimal synthesis conditions by which humic acid with higher COOH contents could be produced, synthetic humic-like acids (SHLAs) were synthesized under 11 different abiotic humification conditions, including different temperatures (25 °C - 45 °C), pH (6 - 8), precursor species (glycine, catechol and glucose), initial precursors' concentrations (0.25M:0.25M - 1M:1M glycine:catechol) and MnO<sub>2</sub> catalyst addition amount (1.3% -2.5%). The results indicated that higher COOH contents were achieved in systems comprising low concentrations of glycine and catechol (0.25M: 0.25M) at low temperature (25 °C), pH=8 and with relatively high catalyst concentrations (2.5% MnO<sub>2</sub>). On the basis of this initial study, SHLA was prepared using catechol (0.25M) and glycine (0.25M) with a MnO<sub>2</sub> catalyst (2.5%) at pH = 8 and 25 °C. The adsorption behaviour of  $Cu^{2+}$  onto SHLA from aqueous solution was investigated, including adsorption efficiency, kinetics, isotherms, and thermodynamics. The SHLA exhibited a range of adsorption efficiencies for Cu<sup>2+</sup> depending on conditions, e.g. 27 – 99% at pH of 1 - 8, 76 -77 % at temperatures of 25 - 45 °C, 54 – 92 % for SHLA concentrations of 0.5 - 2 g/L and 31 – 98 % for initial  $Cu^{2+}$ concentrations of 150 - 10 mg/L. The adsorption kinetics were fitted to pseudo-first-order, pseudo-second-order, intraparticle diffusion and Elovich models. The pseudo-second-order model provided the best fit for experimental data ( $R^2 = 0.9995-1$ , p < 0.0001), indicating that chemisorption was most likely the rate-limiting step for adsorption. The equilibrium adsorption data showed good fits to both the Langmuir ( $R^2 = 0.9928 - 0.9982$ , p < 0.0001) and Freundlich ( $R^2 = 0.9497 - 0.9667$ , p < 0.0001) models. The maximum adsorption capacity ( $q_m$ ) of SHLA increased from 46.44 mg/g to 58.78 mg/g with increasing temperature from 25 °C to 45 °C. Thermodynamic parameters ( $\Delta G^0$ =2.50-3.69 kJ/mol;  $\Delta S^0$ =0.06 kJ/(mol·K);  $\Delta H^0$ =15.23 kJ/mol) and values of R<sub>L</sub>(0.0142-0.3711) and n (3.264-3.527) showed that the adsorption of Cu<sup>2+</sup> onto SHLA was favourable, spontaneous and endothermic in nature. Overall, SHLA shows great potential as both an amendment for Cu<sup>2+</sup> immobilisation in soil and an adsorbent to remove Cu<sup>2+</sup> from water and wastewater.

Keywords: Synthetic humic-like acid; Copper ion, Adsorption, Kinetics; Isotherm; Thermodynamics