



## **Microscopic and Macroscopic Observations of CH<sub>4</sub> Hydrate Production by N<sub>2</sub>-CO<sub>2</sub> Gas Injection**

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Gas hydrates are typical water-based crystalline materials in which guest molecules such as CH<sub>4</sub>, N<sub>2</sub>, and CO<sub>2</sub> are captured in host water cavities constructed by the hydrogen-bonded networks of icy-materials. Gas hydrates are considered one of the most promising unconventional energy resources due to a huge amount of natural gas in the form of natural gas hydrates. As the demand for energy resources increases, the utilization of CH<sub>4</sub> hydrate as a new energy resource has been extensively studied, and thus; depressurization, thermal stimulation, and CH<sub>4</sub> – CO<sub>2</sub> replacement techniques have been designed to extract CH<sub>4</sub> gas from CH<sub>4</sub> hydrate deposits. Among these techniques, the replacement technique is recognized as a promising option for solving key issues in energy and environmental fields, providing the dual functions of CH<sub>4</sub> production and CO<sub>2</sub> sequestration.

Based on these considerations, the kinetics of CH<sub>4</sub> replacement with CO<sub>2</sub> and N<sub>2</sub> gas in CH<sub>4</sub> hydrate has been studied by microscopic and macroscopic approaches. In-situ <sup>1</sup>H and <sup>13</sup>C NMR spectroscopy (Microscopic approach) has been used to monitor the replacement patterns occurring in CH<sub>4</sub> hydrate. The replacement process was monitored by in situ <sup>1</sup>H NMR spectra, where about 42 mol % of the CH<sub>4</sub> in the hydrate cages was replaced in 65 h. Large amounts of free water were not observed during the replacement process, indicating a spontaneous replacement reaction upon exposing CH<sub>4</sub> hydrate to CO<sub>2</sub> and N<sub>2</sub> gas mixture. From in situ <sup>13</sup>C NMR spectra, we confirmed that the replacement ratio was slightly higher in small cages, but due to the composition of structure I hydrate, the amount of CH<sub>4</sub> evolved from the large cages was larger than that of the small cages.

A long cylindrical high-pressure reactor (Macroscopic approach) was designed to demonstrate the recovery of CH<sub>4</sub> from CH<sub>4</sub> hydrate bearing sediments, and the injection rate of the gas mixture was controlled to monitor the amount of recovered CH<sub>4</sub> from CH<sub>4</sub> hydrates. The recovery efficiency of CH<sub>4</sub> gas from CH<sub>4</sub> hydrates is in inverse proportion to the flow rate of the CO<sub>2</sub> and N<sub>2</sub> gas mixture. CH<sub>4</sub> hydrates were synthesized by using two different sediments, having particle size distributions of 75 to 150 μm and 45 to 90 μm with the same porosity, and the recovery efficiency of CH<sub>4</sub> from CH<sub>4</sub> hydrates was also monitored. We confirmed that there is no significant difference in the replacement characteristics by using these two different sediments. Horizontal and vertical flows of the CO<sub>2</sub> and N<sub>2</sub> gas mixture were applied to monitor the effect of flow direction on replacement characteristics and we also confirmed that a similar amount of CH<sub>4</sub> was recovered in horizontal and vertical flows of the CO<sub>2</sub> and N<sub>2</sub> gas mixture at the same flow rate.