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INTERDISCIPLINARY CENTRE FOR ADVANCED MATERIALS SIMULATION



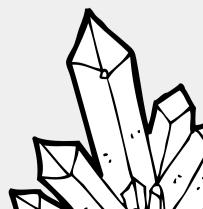


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# The role of grain boundary energy anisotropy on the grain size evolution during normal grain growth

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## Presented by:

## <u>Hesham Salama\*, Katharina Marquardt\*\*, Julia Kundin\*,</u> **Oleg Shchyglo\* and Ingo Steinbach\***

\* ICAMS, Ruhr-University Bochum, Bochum, Germany \*\* Faculty of Engineering, Department of Materials, Imperial College London, UK

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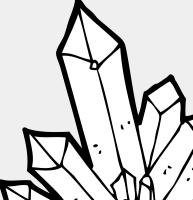
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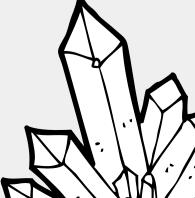
## Imperial College London





Many regions of the Earth's mantle deform in grain size-sensitive creep regimes. The grain size right below the transition zone is believed to be very small, and the grain size should in subsequent depths be mainly controlled by normal grain growth. The grain size evolution is commonly predicted using either analytical grain growth laws in combination with grain boundary diffusion coefficients or by extrapolating empirically determined grain growth laws. Effects of Zenner pinning and different ratios of second phases have been studied, while the role of anisotropic grain boundary properties is mostly neglected

The grain boundary energy varies with the orientation of the grain boundary plane, as expressed through the typical crystal habitae (Wulff-shapes). Individual crystals in a polycrystalline material maintain a grain boundary energy anisotropy during grain growth.





Here we study, how grain boundary anisotropy impacts grain boundary migration and normal grain growth rates by three-dimensional phase-field simulations. We imply grain boundary energy minimization by faceting the grain boundary i.e. varying the grain boundary planes to minimize the grain boundary energy. The grain boundary energy anisotropy for the solid-solid interface is taken from experimentally investigated grain boundary plane distributions and grain boundary energy distributions on periclase (MgO). We compare the grain size evolution in simulations with isotropic and anisotropic grain boundary energy of cubic crystal symmetry.



## Phase-Field Method

The phase-field method is a mathematical model for solving interfacial problems. It is increasingly applied as a robust numerical method to study materials with numerous types of microstructure evolution processes. These include phase transformation, solidification, grain growth, dislocation-solute interactions and multicomponent interdiffusion.

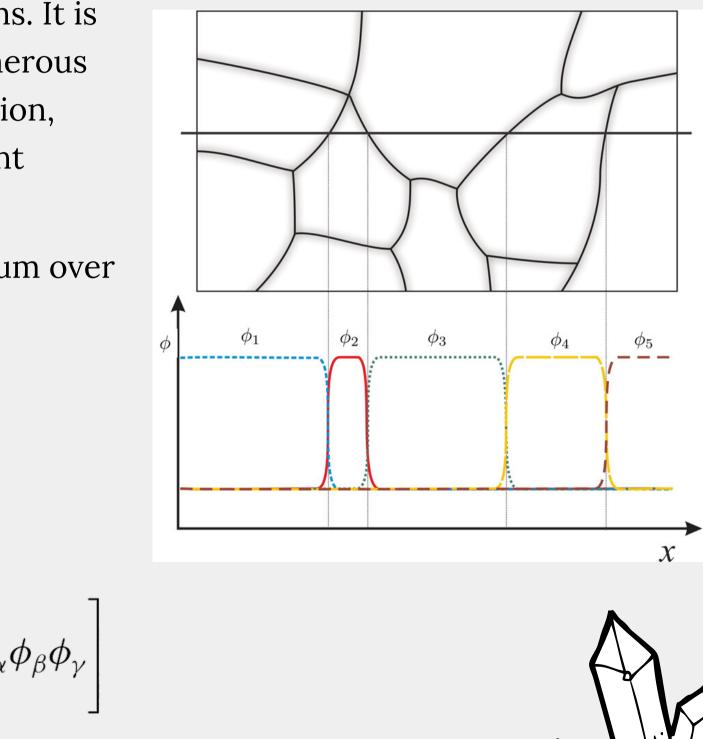
The time evolution equation of the phase-field parameter is constructed as a sum over all dual interactions between the grains :

$$\dot{\phi}_{\alpha} = -\frac{\pi^2}{8\eta} \sum_{\beta=1}^{N} \frac{\mu_{\alpha\beta}}{N} \left( \frac{\delta F}{\delta \phi_{\alpha}} - \frac{\delta F}{\delta \phi_{\beta}} \right)$$

The grain boundary energy is given by :

$$f^{GB} = \sum_{lpha 
eq eta}^{N} \left[ -rac{4\eta \sigma_{lphaeta}}{\pi^2} \, 
abla \phi_{lpha} \cdot \, 
abla \phi_{eta} + rac{4\sigma_{lphaeta}}{\eta} \phi_{lpha} \phi_{eta} + \sum_{\gamma 
eq lpha,eta}^{N} rac{8\sigma_{lphaeta\gamma}}{\eta} \phi_{lpha}$$

Steinbach, I., 2009



## Anisotropic grain boundary energy (Faceted Model)

The kinetic equation of the phasefield reads:

$$egin{aligned} \dot{\phi}_lpha &= \sum_{eta 
eq lpha lpha} rac{\mu_{lpha eta}}{N} \left\{ \sum_{\gamma 
eq lpha, eta}^N \left[ \sigma^*_{eta \gamma} \!-\! \sigma^*_{lpha \gamma} 
ight] \! \left[ 
abla^2 \phi_\gamma \!+\! rac{\pi^2}{\eta^2} \phi_\gamma 
ight] 
ight. \ &+ \sum_{\delta 
eq \gamma}^N \! rac{\pi^2}{\eta^2} \left[ \sigma^*_{lpha \gamma \delta} \!-\! \sigma^*_{eta \gamma \delta} 
ight] \! \phi_\gamma \phi_\delta \!+\! rac{\pi}{\eta} \sqrt{\phi_lpha \phi_eta} \Delta G_{lpha eta} 
ight\} 
ight. \end{aligned}$$

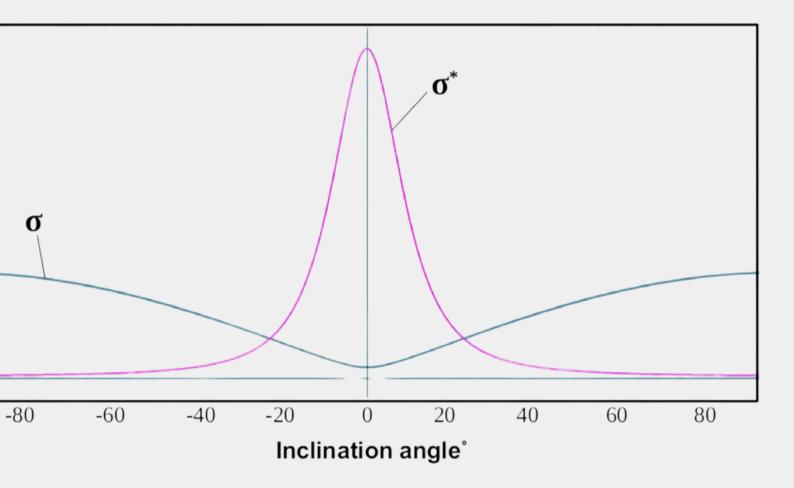
 $\sigma^*$  is the interface stiffness which is given by :

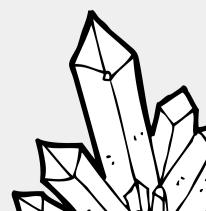
$$\sigma_{\alpha}^{*} = \sigma_{\alpha}(\theta_{\alpha}) + \sigma^{''}(\theta_{\alpha}) = \frac{\sigma^{0}a^{2}}{\left(\sin^{2}(\theta_{\alpha}) + a^{2}\cos^{2}(\theta_{\alpha})\right)^{\frac{3}{2}}}$$

The energy of a solid-amorphous interface is calculated as :

$$\sigma_{\alpha}(\theta_{\alpha}) = \sigma^0 \sqrt{\sin^2(\theta_{\alpha}) + a^2 \cos^2(\theta_{\alpha})}$$

Steinbach, I., 2009







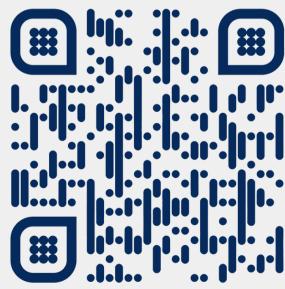
All the results have been simulated using the open source library OpenPhase.

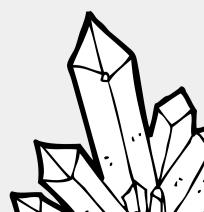


## About OpenPhase:

OpenPhase is the open source software project targeted at the phase-field simulations of complex scientific problems involving microstructure formation in systems undergoing first order phase transformation. The core of the library is based on the multiphase field model. The project has the form of a library and is written in object oriented C++.

Visit the project website :

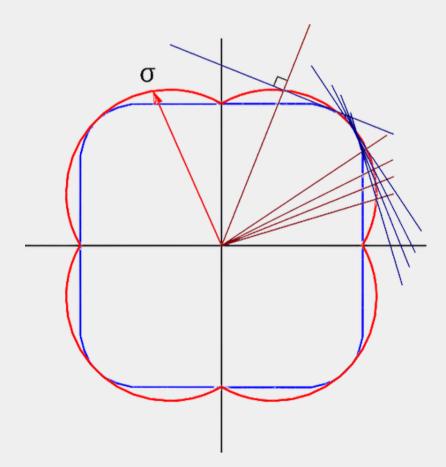




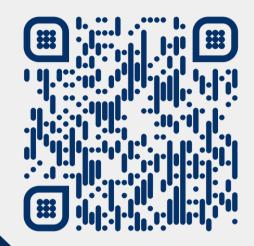


## Equilibrium shapes

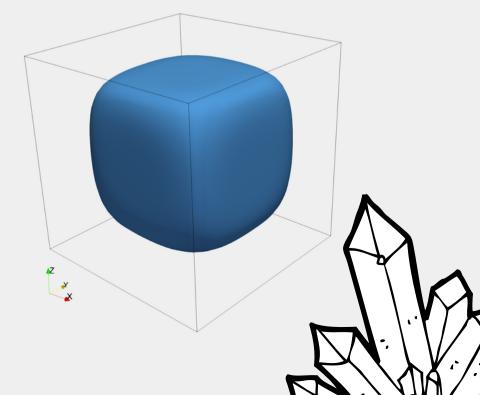
The equilibrium shape can be determined by the Wulff construction. The Wulff theorem states that a pointto-plane distance from the center of a particle to a facet is proportional to the surface energy of the facet.



As a first application of the theoretical model introduced above, the case of equilibrium shape is investigated in 3D by performing a simulation of an initially spherical grain inserted in the melt in a simulation box of size 128x128x128 grid points.



The reader can watch the time evolution toward the equilibrium shape by scanning the QRcode.

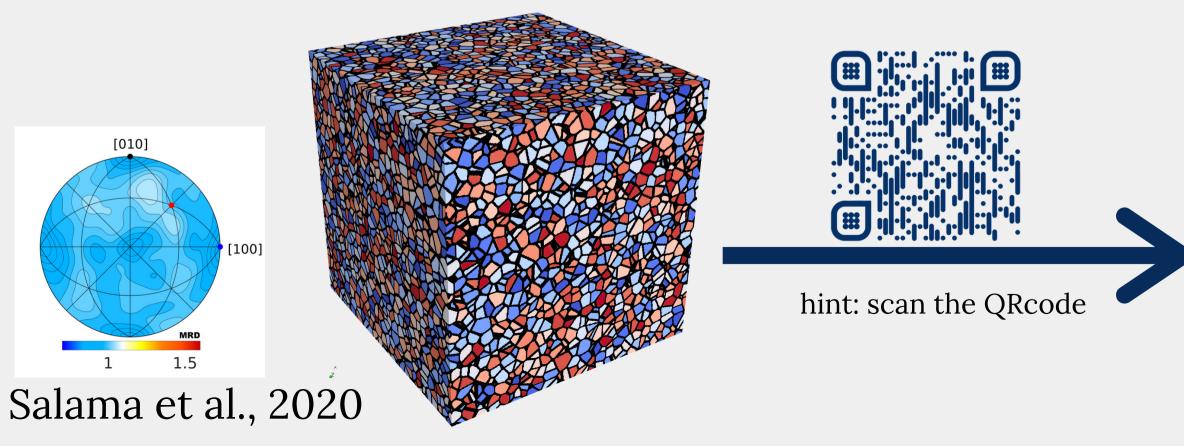


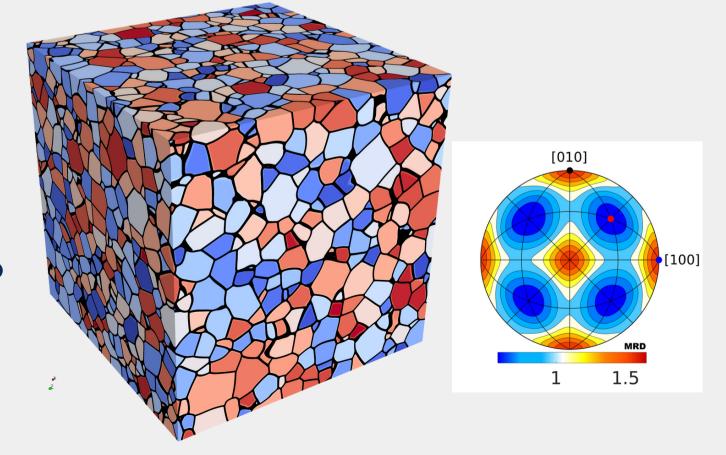
### Grain Growth Simulations Simulation setup:

- Simulation box: 400x400x400 grid points.
- Number of grains: 18000 grains.
- Orientation: random crystallographic orientations are assigned to all grains.
- We compare two cases:
  - 1- Isotropic grain boundary energy
  - 2- Anisotropic grain boundary energy (Faceted model) -- Results shown here

### Simulation Results:

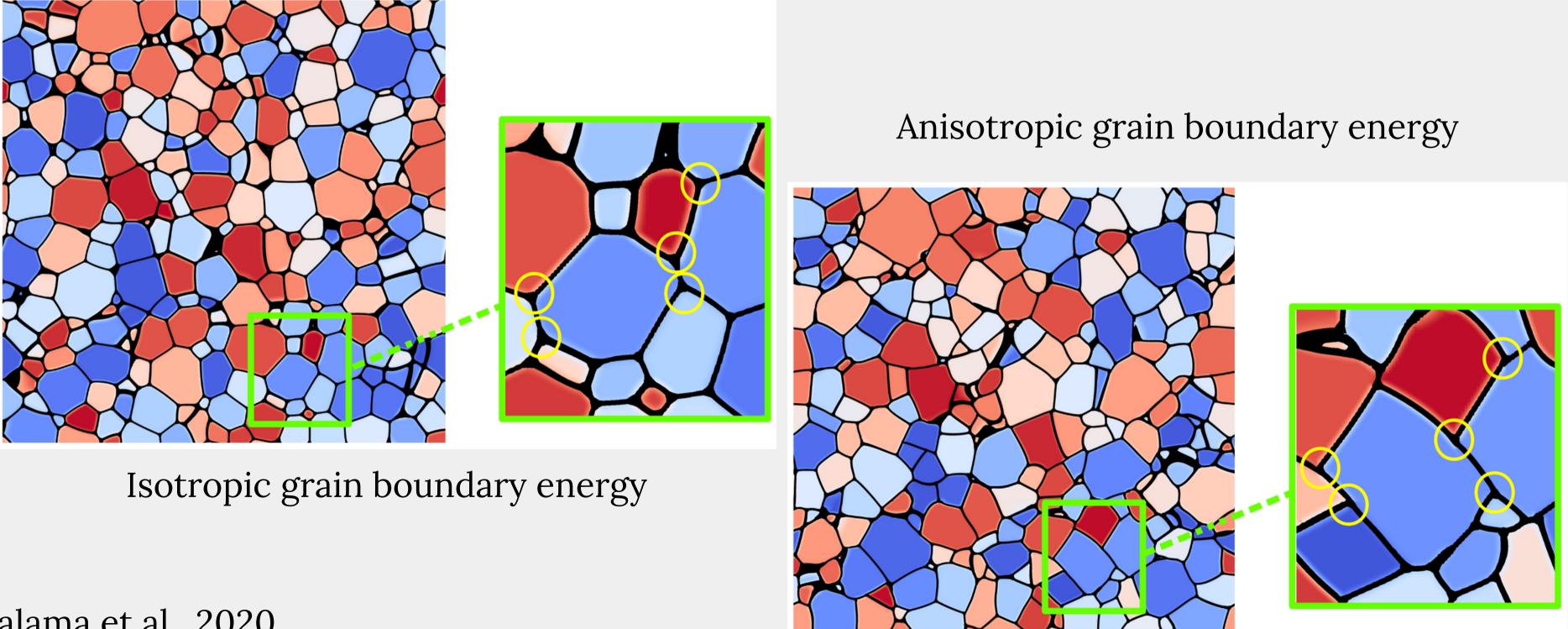
- The simulations show that the anisotropic system exhibits retardation (slowdown) in grain growth compared to the isotropic system.
- Grain boundary plane distribution has a peak toward low index {100} planes.





## Effect of anisotropic grain boundary energy on microstructure

The microstructure exhibit the presence of more frequent triple-junction angles close to 90 and 180 degrees (marked with yellow circles) as a result of the development of faceted grains.



Salama et al., 2020

# Grain Growth Rate

Growth rate of Isotropic vs Anisotropic

- Growth rate for anisotropic case is slower than that in isotropic case. This is considered to be due to the fact that the number of lower energy boundaries in anisotropic case increases with time.
- The rate of grain growth for periclase is a factor of 3 smaller compared to an isotropic material

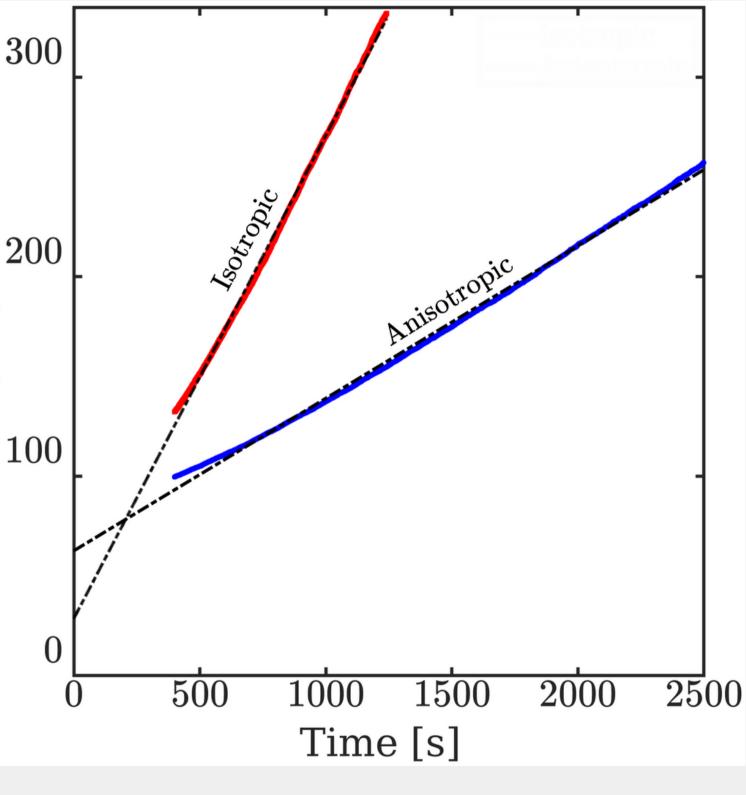
300

 $10^{-14}$ 

[m<sup>2</sup>] x

 $\sim$ 

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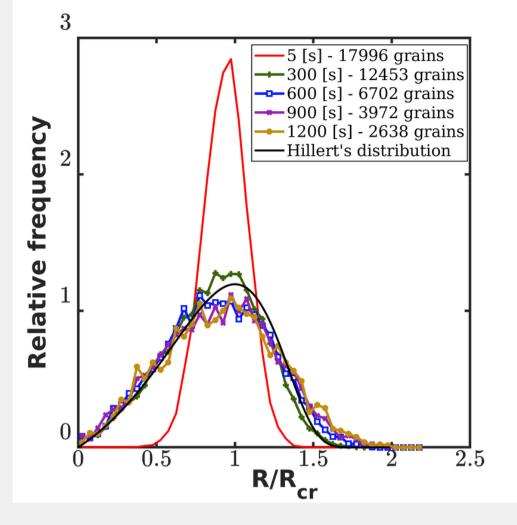


Salama et al., 2020

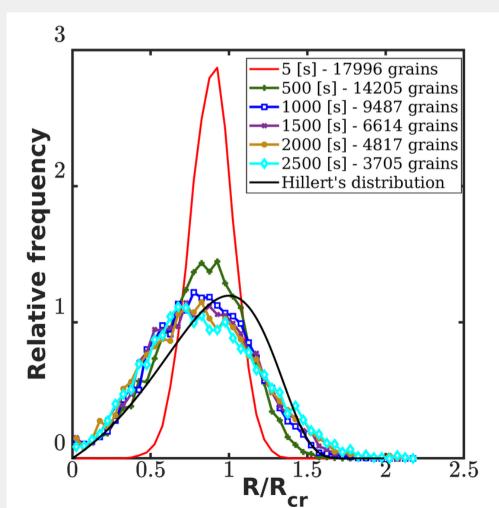
# Grain Size Analysis

## Comparison to mean-field theories for normal grain growth

- The grain size distribution for the isotropic case agrees with Hillert's prediction on normal grain growth.
- The simulated grain size distribution for the case of anisotropic grain boundary energy has a clear shift toward small grain sizes.



Salama et al., 2020

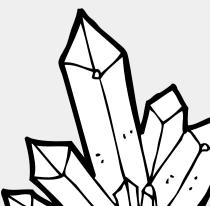




### These results are of three-fold importance:

- 1. The classical theory of grain growth is developed for purely isotropic materials and thus fails to predict grain growth for materials with anisotropic grain boundary energy.
- 2. Predicting grain growth using existing rate-laws and grain boundary diffusion studies can lead to an incomplete conclusion and a distorted picture of the real phenomenon.
- 3. Because energy reduction associated with grain growth is small, already small energy variations, such as those associated with grain boundary energy anisotropy, can have a significant effect.

A better prediction of grain size evolution in real anisotropic systems requires an anisotropic theory for grain growth which also addresses the pressure effects on both grain boundary energy anisotropy and diffusion.





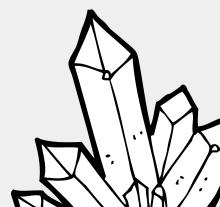
## Have a look at our publication:

• Steinbach, I., 2009. Phase-field models in materials science. Modelling and simulation in materials science and engineering, 17(7), p.073001.



• Salama, H., Kundin, J., Shchyglo, O., Mohles, V., Marquardt, K. and Steinbach, I., 2020. Role of inclination dependence of grain boundary energy on the microstructure evolution during grain growth. Acta Materialia.





## How to Reach Us

**Further information can be obtained by contacting any of the authors:** 





Hesham.Salama@rub.de

Dr. Katharina Marquardt



k.marquardt@imperial.ac.uk

**Dr. Oleg Shchyglo** 





### Questions? Let's chat!

