

The shell which covers the circuitry is 3D-printed with a high temperature and humidity-resistant material and it's also fully customizable by the user.

Our goal is to make a multifunctional device with add on sensors capability that provides autonomous reset equipment functionality along with manual remote management of field stations through mobile phones. The device working with WIFI that minimizes the surge from network cables which destroy sensitive and expensive equipment.



Fig.1 GNSS receiver unit damage from surge voltage

The registration of the units is made through a token that provides the server software, after the registration is complete we have full access to the units through a G.U.I. that installed into our mobile phones.

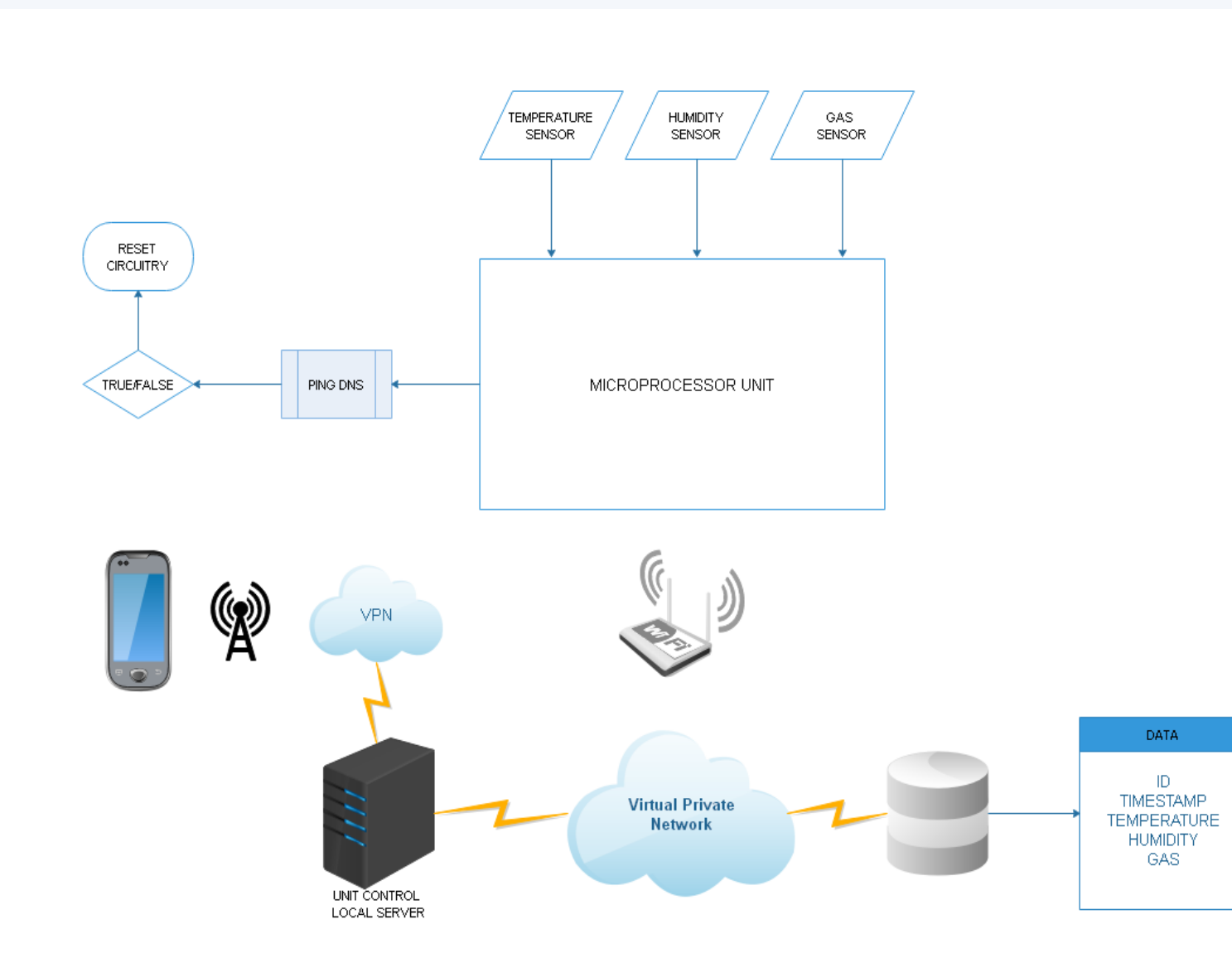


Fig.2 Schematic Diagram of unit working flow

A prototype device installed at seismological station KARY (Karystos Greece) of the UOA (University of Athens) for a year and so we discover that the data-loss of the station is completely removed.

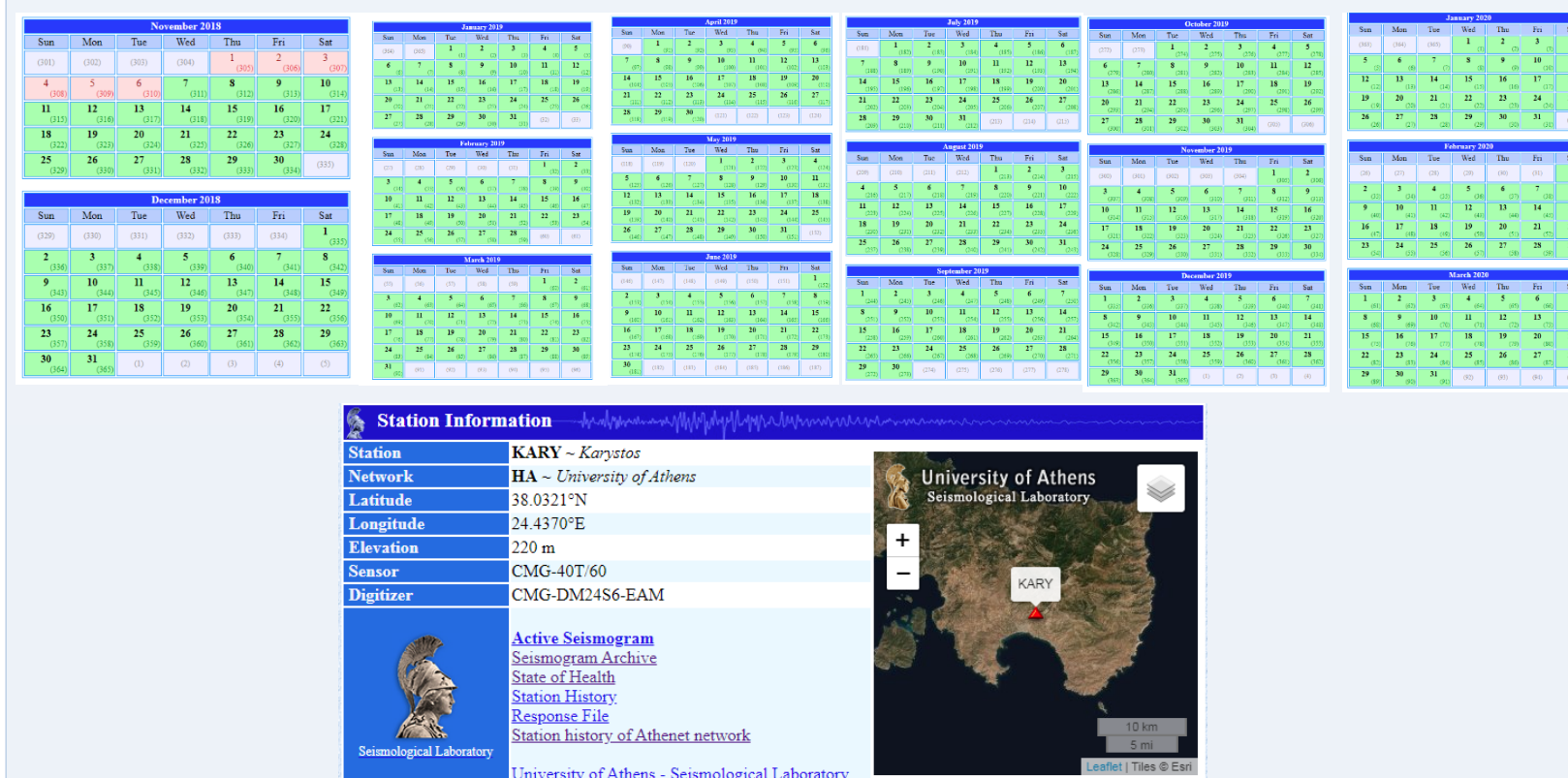


Fig.3 Station KARY (Karvstos) file archive

The case of the unit is constructed with 3D printing and is customizable. A bibliography research of the elements that potentially is going to be used for our case is made. Candidate elements are presented at the next table.














														
	Learn More	Learn More	Learn More	Learn More	Learn More	Learn More	Learn More	Learn More	Learn More	Learn More	Learn More	Learn More	Learn More	
Compare Section	<div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div></div>													
Ultimate Strength	<div><div></div><div>40 MPa</div></div>	<div><div></div><div>35-48 MPa</div></div>	<div><div></div><div>65 MPa</div></div>	<div><div></div><div>50 MPa</div></div>	<div><div></div><div>55 MPa</div></div>	<div><div></div><div>40-85 MPa</div></div>	<div><div></div><div>140-180 MPa</div></div>	<div><div></div><div>50 MPa</div></div>	<div><div></div><div>70 MPa</div></div>	<div><div></div><div>50 MPa</div></div>	<div><div></div><div>20-30 MPa</div></div>	<div><div></div><div>40 MPa</div></div>	<div><div></div><div>100 MPa</div></div>	
Stiffness	<div><div></div><div>2.1 GPa</div></div>	<div><div></div><div>1.5 GPa</div></div>	<div><div></div><div>3.0 GPa</div></div>	<div><div></div><div>2.5 GPa</div></div>	<div><div></div><div>2.5 GPa</div></div>	<div><div></div><div>2.5 GPa</div></div>	<div><div></div><div>2.5 GPa</div></div>	<div><div></div><div>2.5 GPa</div></div>	<div><div></div><div>2.5 GPa</div></div>	<div><div></div><div>2.5 GPa</div></div>	<div><div></div><div>2.5 GPa</div></div>	<div><div></div><div>2.5 GPa</div></div>	<div><div></div><div>2.5 GPa</div></div>	
Durability	<div><div></div><div>1000000</div></div>	<div><div></div><div>1000000</div></div>	<div><div></div><div>1000000</div></div>	<div><div></div><div>1000000</div></div>	<div><div></div><div>1000000</div></div>	<div><div></div><div>1000000</div></div>	<div><div></div><div>1000000</div></div>	<div><div></div><div>1000000</div></div>	<div><div></div><div>1000000</div></div>	<div><div></div><div>1000000</div></div>	<div><div></div><div>1000000</div></div>	<div><div></div><div>1000000</div></div>	<div><div></div><div>1000000</div></div>	
Maximum Service Temperature	<div><div></div><div>90°C</div></div>	<div><div></div><div>40-74°C</div></div>	<div><div></div><div>52°C</div></div>	<div><div></div><div>100°C</div></div>	<div><div></div><div>73°C</div></div>	<div><div></div><div>80-90°C</div></div>	<div><div></div><div>52°C</div></div>	<div><div></div><div>90°C</div></div>	<div><div></div><div>121°C</div></div>	<div><div></div><div>100°C</div></div>	<div><div></div><div>52°C</div></div>	<div><div></div><div>52°C</div></div>	<div><div></div><div>75°C</div></div>	
Coefficient of Thermal Expansion	<div><div></div><div>90µm/m°C</div></div>	<div><div></div><div>157µm/m°C</div></div>	<div><div></div><div>62µm/m°C</div></div>	<div><div></div><div>80µm/m°C</div></div>	<div><div></div><div>60µm/m°C</div></div>	<div><div></div><div>95µm/m°C</div></div>	<div><div></div><div>57.5µm/m°C</div></div>	<div><div></div><div>80µm/m°C</div></div>	<div><div></div><div>69µm/m°C</div></div>	<div><div></div><div>150µm/m°C</div></div>	<div><div></div><div>33.75µm/m°C</div></div>	<div><div></div><div>30.5µm/m°C</div></div>	<div><div></div><div>80µm/m°C</div></div>	
Density	<div><div></div><div>1.04g/cm³</div></div>	<div><div></div><div>1.19-1.23g/cm³</div></div>	<div><div></div><div>1.24g/cm³</div></div>	<div><div></div><div>1.03-1.04g/cm³</div></div>	<div><div></div><div>1.23g/cm³</div></div>	<div><div></div><div>1.00-1.14g/cm³</div></div>	<div><div></div><div>1.3g/cm³</div></div>	<div><div></div><div>1.07g/cm³</div></div>	<div><div></div><div>1.2g/cm³</div></div>	<div><div></div><div>0.89g/cm³</div></div>	<div><div></div><div>2-4g/cm³</div></div>	<div><div></div><div>1.15-1.23g/cm³</div></div>	<div><div></div><div>1.23g/cm³</div></div>	
Inlay per inch	<div><div></div><div>140-140</div></div>	<div><div></div><div>140-140</div></div>	<div><div></div><div>140-140</div></div>	<div><div></div><div>140-140</div></div>	<div><div></div><div>140-140</div></div>	<div><div></div><div>140-140</div></div>	<div><div></div><div>140-140</div></div>	<div><div></div><div>140-140</div></div>	<div><div></div><div>140-140</div></div>	<div><div></div><div>140-140</div></div>	<div><div></div><div>140-140</div></div>	<div><div></div><div>140-140</div></div>	<div><div></div><div>140-140</div></div>	
Printability	<div><div></div><div>6/10</div></div>	<div><div></div><div>6/10</div></div>	<div><div></div><div>9/10</div></div>	<div><div></div><div>6/10</div></div>	<div><div></div><div>9/10</div></div>	<div><div></div><div>6/10</div></div>	<div><div></div><div>6/10</div></div>	<div><div></div><div>7/10</div></div>	<div><div></div><div>6/10</div></div>	<div><div></div><div>4/10</div></div>	<div><div></div><div>5/10</div></div>	<div><div></div><div>6/10</div></div>	<div><div></div><div>5/10</div></div>	
Extruder Temperature	<div><div></div><div>220-230°C</div></div>	<div><div></div><div>225-240°C</div></div>	<div><div></div><div>190-220°C</div></div>	<div><div></div><div>230-240°C</div></div>	<div><div></div><div>220-230°C</div></div>	<div><div></div><div>220-230°C</div></div>	<div><div></div><div>220-230°C</div></div>	<div><div></div><div>220-230°C</div></div>	<div><div></div><div>220-230°C</div></div>	<div><div></div><div>220-230°C</div></div>	<div><div></div><div>190-220°C</div></div>	<div><div></div><div>190-220°C</div></div>	<div><div></div><div>190-220°C</div></div>	
Bed Temperature	<div><div></div><div>95-110°C</div></div>	<div><div></div><div>40-60°C</div></div>	<div><div></div><div>40-60°C</div></div>	<div><div></div><div>100-115°C</div></div>	<div><div></div><div>70-90°C</div></div>	<div><div></div><div>40-60°C</div></div>	<div><div></div><div>90-110°C</div></div>	<div><div></div><div>90-110°C</div></div>	<div><div></div><div>85-100°C</div></div>	<div><div></div><div>85-100°C</div></div>	<div><div></div><div>40-60°C</div></div>	<div><div></div><div>40-60°C</div></div>	<div><div></div><div>100-120°C</div></div>	
Heated Bed	<div><div></div><div>Required</div></div>	<div><div></div><div>Optional</div></div>	<div><div></div><div>Optional</div></div>	<div><div></div><div>Optional</div></div>	<div><div></div><div>Required</div></div>	<div><div></div><div>Required</div></div>	<div><div></div><div>Optional</div></div>	<div><div></div><div>Optional</div></div>	<div><div></div><div>Required</div></div>	<div><div></div><div>Required</div></div>	<div><div></div><div>Optional</div></div>	<div><div></div><div>Optional</div></div>	<div><div></div><div>Optional</div></div>	
Recommended Build Surface	<div><div></div><div>Kapton Tape, ABS Sundry</div></div>	<div><div></div><div>PEI, Patter's Tape</div></div>	<div><div></div><div>Patter's Tape, Glass Stick, Kapton Tape</div></div>	<div><div></div><div>Glass Plate, Glass Stick, Kapton Tape</div></div>	<div><div></div><div>Glass Stick, Patter's Tape</div></div>	<div><div></div><div>Glass Stick, PEI</div></div>	<div><div></div><div>Patter's Tape, Glass Stick, Kapton Tape, PEI</div></div>	<div><div></div><div>Glass Stick, PEI</div></div>	<div><div></div><div>PEI, Commercial Adhesive, Glass Stick</div></div>	<div><div></div><div>Packing Tape, Polypropylene Sheet</div></div>	<div><div></div><div>Patter's Tape, Glass Stick, PEI</div></div>	<div><div></div><div>Patter's Tape, Glass Stick, PEI</div></div>	<div><div></div><div>PEI, Patter's Tape</div></div>	
Other Hardware Requirements	<div><div></div><div>Heated Bed, Endurance Recommended</div></div>	<div><div></div><div>Part Cooling Fan</div></div>	<div><div></div><div>Part Cooling Fan</div></div>	<div><div></div><div>Heated Bed, Endurance Recommended</div></div>	<div><div></div><div>Heated Bed, Part Cooling Fan</div></div>	<div><div></div><div>Heated Bed, Endurance Recommended, Max Pressure 40 Mpaal Headed</div></div>	<div><div></div><div>Heated Bed, Endurance Recommended, Max Pressure 40 Mpaal Headed</div></div>	<div><div></div><div>Part Cooling Fan</div></div>	<div><div></div><div>Heated Bed</div></div>	<div><div></div><div>Heated Bed, Endurance Recommended, All Metal Headed</div></div>	<div><div></div><div>Heated Bed, Endurance Recommended, Part Cooling Fan</div></div>	<div><div></div><div>Water Resistant or Stainless Steel Nozzle, Part Cooling Fan</div></div>	<div><div></div><div>Part Cooling Fan</div></div>	<div><div></div><div>Heated Bed, Part Cooling Fan</div></div>
Recycle	<div><div></div><div>—</div></div>	<div><div></div><div>✓</div></div>	<div><div></div><div>—</div></div>	<div><div></div><div>—</div></div>	<div><div></div><div>—</div></div>	<div><div></div><div>—</div></div>	<div><div></div><div>—</div></div>	<div><div></div><div>—</div></div>	<div><div></div><div>—</div></div>	<div><div></div><div>✓</div></div>	<div><div></div><div>—</div></div>	<div><div></div><div>—</div></div>	<div><div></div><div>✓</div></div>	
Biodec	<div><div></div><div>—</div></div>	<div><div></div><div>—</div></div>	<div><div></div><div>—</div></div>	<div><div></div><div>—</div></div>	<div><div></div><div>—</div></div>	<div><div></div><div>—</div></div>	<div><div></div><div>—</div></div>	<div><div></div><div>—</div></div>	<div><div></div><div>—</div></div>	<div><div></div><div>—</div></div>	<div><div></div><div>—</div></div>	<div><div></div><div>—</div></div>	<div><div></div><div>—</div></div>	
Impact Resistant	<div><div></div><div>✓</div></div>	<div><div></div><div>—</div></div>	<div><div></div><div>—</div></div>	<div><div></div><div>✓</div></div>	<div><div></div><div>—</div></div>	<div><div></div><div>✓</div></div>	<div><div></div><div>—</div></div>	<div><div></div><div>✓</div></div>	<div><div></div><div>—</div></div>	<div><div></div><div>—</div></div>	<div><div></div><div>—</div></div>	<div><div></div><div>—</div></div>	<div><div></div><div>—</div></div>	
Soft	<div><div></div><div>—</div></div>	<div><div></div><div>✓</div></div>	<div><div></div><div>—</div></div>	<div><div></div><div>—</div></div>	<div><div></div><div>—</div></div>	<div><div></div><div>—</div></div>	<div><div></div><div>—</div></div>	<div><div></div><div>—</div></div>	<div><div></div><div>—</div></div>	<div><div></div><div>—</div></div>	<div><div></div><div>—</div></div>	<div><div></div><div>—</div></div>	<div><div></div><div>—</div></div>	
Compress	<div><div></div><div>—</div></div>	<div><div></div><div>—</div></div>	<div><div></div><div>—</div></div>	<div><div></div><div>—</div></div>	<div><div></div><div>—</div></div>	<div><div></div><div>—</div></div>	<div><div></div><div>✓</div></div>	<div><div></div><div>—</div></div>	<div><div></div><div>—</div></div>	<div><div></div><div>—</div></div>	<div><div></div><div>✓</div></div>	<div><div></div><div>—</div></div>	<div><div></div><div>—</div></div>	
UV Resistant	<div><div></div><div>—</div></div>	<div><div></div><div>—</div></div>	<div><div></div><div>—</div></div>	<div><div></div><div>—</div></div>	<div><div></div><div>—</div></div>	<div><div></div><div>—</div></div>	<div><div></div><div>—</div></div>	<div><div></div><div>✓</div></div>	<div><div></div><div>—</div></div>	<div><div></div><div>—</div></div>	<div><div></div><div>—</div></div>	<div><div></div><div>—</div></div>	<div><div></div><div>—</div></div>	
Water Resistant	<div><div></div><div>—</div></div>	<div><div></div><div>—</div></div>	<div><div></div><div>—</div></div>	<div><div></div><div>—</div></div>	<div><div></div><div>—</div></div>	<div><div></div><div>—</div></div>	<div><div></div><div>—</div></div>	<div><div></div><div>—</div></div>	<div><div></div><div>✓</div></div>	<div><div></div><div>—</div></div>	<div><div></div><div>—</div></div>	<div><div></div><div>—</div></div>	<div><div></div><div>—</div></div>	
Oilproof	<div><div></div><div>—</div></div>	<div><div></div><div>—</div></div>	<div><div></div><div>—</div></div>	<div><div></div><div>—</div></div>	<div><div></div><div>—</div></div>	<div><div></div><div>—</div></div>	<div><div></div><div>—</div></div>	<div><div></div><div>—</div></div>	<div><div></div><div>✓</div></div>	<div><div></div><div>—</div></div>	<div><div></div><div>—</div></div>	<div><div></div><div>—</div></div>	<div><div></div><div>✓</div></div>	
Heat Resistant	<div><div></div><div>✓</div></div>	<div><div></div><div>—</div></div>	<div><div></div><div>—</div></div>	<div><div></div><div>—</div></div>	<div><div></div><div>—</div></div>	<div><div></div><div>—</div></div>	<div><div></div><div>—</div></div>	<div><div></div><div>—</div></div>	<div><div></div><div>✓</div></div>	<div><div></div><div>—</div></div>	<div><div></div><div>—</div></div>	<div><div></div><div>—</div></div>	<div><div></div><div>—</div></div>	
Chemically Resistant	<div><div></div><div>—</div></div>	<div><div></div><div>—</div></div>	<div><div></div><div>—</div></div>	<div><div></div><div>—</div></div>	<div><div></div><div>✓</div></div>	<div><div></div><div>—</div></div>	<div><div></div><div>—</div></div>	<div><div></div><div>—</div></div>	<div><div></div><div>—</div></div>	<div><div></div><div>—</div></div>	<div><div></div><div>—</div></div>	<div><div></div><div>—</div></div>	<div><div></div><div>—</div></div>	
Flame Resistant	<div><div></div><div>—</div></div>	<div><div></div><div>✓</div></div>	<div><div></div><div>—</div></div>	<div><div></div><div>—</div></div>	<div><div></div><div>—</div></div>	<div><div></div><div>—</div></div>	<div><div></div><div>—</div></div>	<div><div></div><div>—</div></div>	<div><div></div><div>—</div></div>	<div><div></div><div>—</div></div>	<div><div></div><div>—</div></div>	<div><div></div><div>—</div></div>	<div><div></div><div>—</div></div>	
Heated Bed Not Required	<div><div></div><div>—</div></div>	<div><div></div><div>✓</div></div>	<div><div></div><div>✓</div></div>	<div><div></div><div>—</div></div>	<div><div></div><div>—</div></div>	<div><div></div><div>—</div></div>	<div><div></div><div>✓</div></div>	<div><div></div><div>—</div></div>	<div><div></div><div>✓</div></div>	<div><div></div><div>—</div></div>	<div><div></div><div>—</div></div>	<div><div></div><div>—</div></div>	<div><div></div><div>—</div></div>	

Fig.4 3D Printing Filament materials

Primarily for prototyping propose the PLA (polylactic acid) filament is used due to low price, ease of printing, and satisfactory temperature and strength resistance. The case is modified to our needs and keeps upgrading.

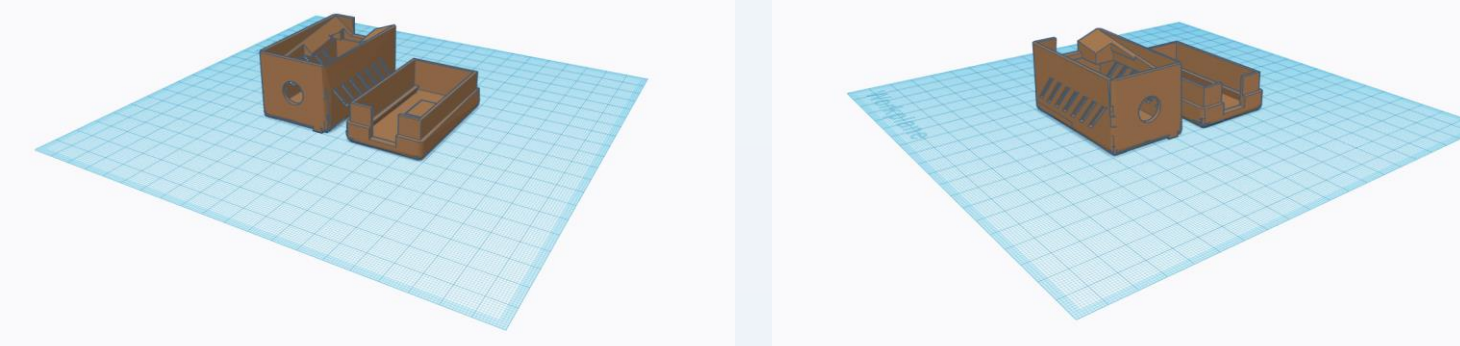


Fig.5 3D case design

A working temperature test is being conducted to the main unit and shows great results as shown below.

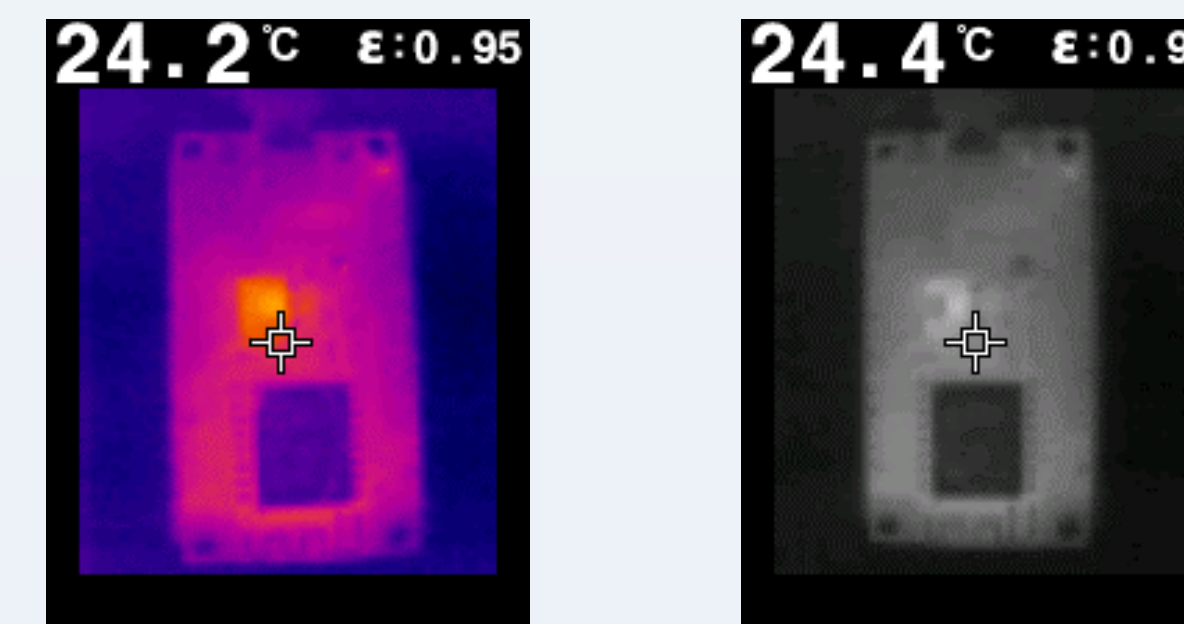


Fig.6 Temperature testing

A Solar Panel and an MPPT (Maximum Power Point) Power Supply is selected to charge the battery which powers the main unit. Also, the power supply is controlled by the main microprocessor unit to avoid using extra circuitry. Autonomously it succeeds with the power supply for harsh environment field stations.

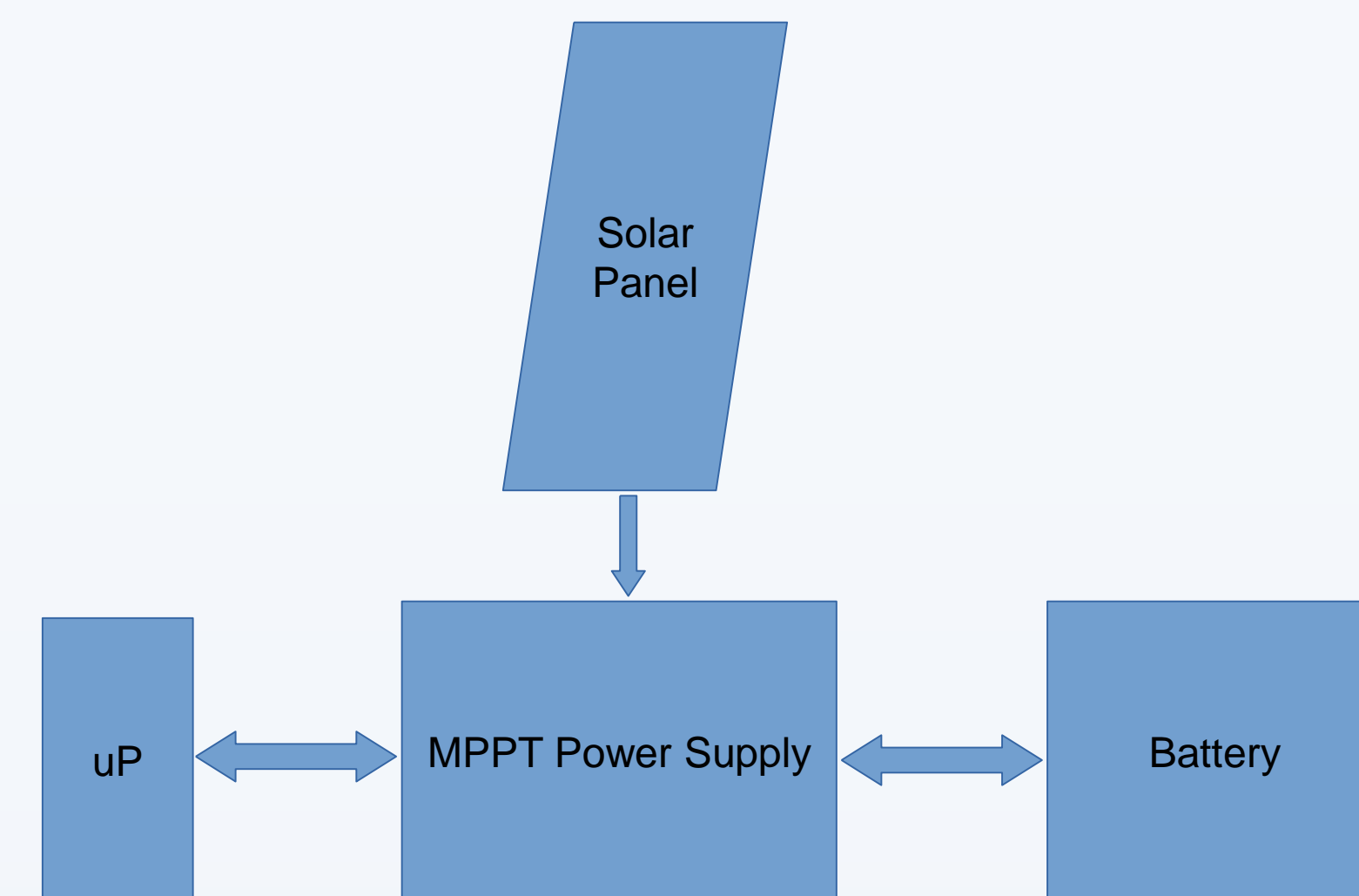


Fig.7 Power Supply schematic

The construction of the unit, programming and testing is self-funding.

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